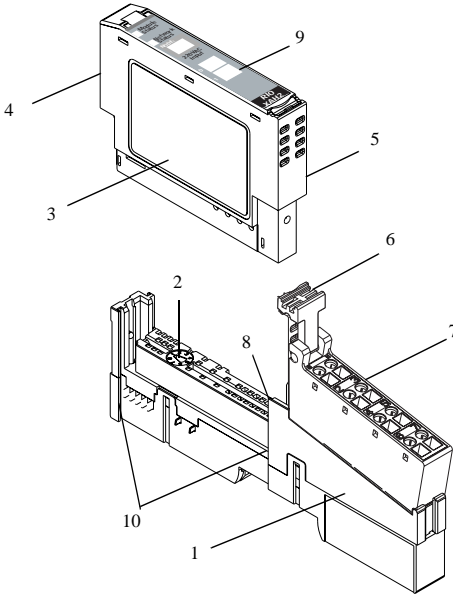


## Installation Instructions

### EH-RIO 220V ac Input Module (RIO-XAH2)



	Description		Description
1	Mounting Base <sup>1</sup>	6	RTB Removal Handle
2	Mechanical Keying (orange)	7	Removable Terminal Block (RTB) <sup>1</sup>
3	Module Wiring Diagram	8	DIN Rail Locking Screw (orange)
4	Module Locking Mechanism	9	Slide-in Writable Label
5	Insertable I/O Module	10	Interlocking Side Pieces

<sup>1</sup> Wiring Base Assembly consists of item 1) mounting base, RIO-MB and item 7) removable terminal block, RIO-SC or RIO-SP.

**ATTENTION**



EH-RIO is grounded through the DIN rail to chassis ground. Use zinc plated, yellow chromated steel DIN rail to assure proper grounding. Using other DIN rail materials (e.g. aluminum, plastic, etc.) which can corrode, oxidize or are poor conductors can result in improper or intermittent platform grounding.

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## Installing the Mounting Base

To install the mounting base on the DIN rail, proceed as follows.

1. Position the mounting base vertically above the installed units (adapter, power supply or existing module).
2. Slide the mounting base down allowing the interlocking side pieces to engage the adjacent module or adapter.
3. Press firmly to seat the mounting base on the DIN rail. The mounting base will snap into place.
4. To remove the mounting base from the DIN rail, remove the module, and use a small bladed screwdriver to rotate the base locking screw to a vertical position. This releases the locking mechanism. Then lift straight up to remove.

## Installing the I/O Module

The module can be installed before, or after base installation. Make sure that the mounting base is correctly keyed before installing the module into the mounting base. In addition, make sure the mounting base locking screw is positioned horizontal referenced to the base.

1. Using a bladed screwdriver, rotate the keyswitch (2) on the mounting base clockwise until the number required for the type of module being installed aligns with the notch in the base.
2. Make certain the DIN rail locking screw is in the horizontal position. (You cannot insert the module if the locking mechanism is unlocked.)
3. Insert the module straight down into the mounting base and press to secure. The module will lock into place.

**WARNING**

If you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding.

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## Installing the Removable Terminal Block (RTB)

A removable terminal block is supplied with your wiring base assembly. To remove, pull up on the RTB handle. This allows the mounting base to be removed and replaced as necessary without removing any of the wiring. To reinsert the removable terminal block, proceed as follows.

1. Insert the end opposite the handle into the base unit. This end has a curved section that engages with the wiring base.
  2. Rotate the terminal block into the wiring base until it locks itself in place.
  3. If an I/O module is installed, snap the RTB handle into place on the module.
- 

**WARNING**

When you connect or disconnect the Removable Terminal Block (RTB) with field side power applied, an electrical arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding.

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## Removing a Mounting Base

To remove a mounting base, you must remove any installed module in the base, and the module installed in the base to the right. Remove the removable terminal block (if wired).

1. Unlatch the RTB handle on the I/O module.
2. Pull on the RTB handle to remove the removable terminal block.

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**WARNING**



When you connect or disconnect the Removable Terminal Block (RTB) with field side power applied, an electrical arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding.

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3. Press on the module lock on the top of the module.
  4. Pull on the I/O module to remove from the base.

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**WARNING**



When you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

- 
5. Repeat steps 1, 2, 3 and 4 for the module to the right.
  6. Use a small bladed screwdriver to rotate the orange base locking screw to a vertical position. This releases the locking mechanism.
  7. Then lift straight up to remove.

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## European Communities (EC) Directive Compliance

If this product has the CE mark it is approved for installation within the European Union and EEA regions. It has been designed and tested to meet the following directives.

### EMC Directive

This product is tested to meet the Council Directive 89/336/EC Electromagnetic Compatibility (EMC) by applying the following standards, in whole or in part, documented in a technical construction file:

- EN 50081-2 EMC — Generic Emission Standard, Part 2 — Industrial Environment
- EN 50082-2 EMC — Generic Immunity Standard, Part 2 — Industrial Environment

This product is intended for use in an industrial environment.

### Low Voltage Directive

This product is tested to meet Council Directive 73/23/EEC Low Voltage, by applying the safety requirements of EN 61131-2 Programmable Controllers, Part 2 - Equipment Requirements and Tests. For specific information required by EN 61131-2, see the appropriate sections in this publication, as well as chapter 9 on PLC installation in the user's manual for the Hitachi EH-150 Series PLC, publication NJI-281(X)E.

Open style devices must be provided with environmental and safety protection by proper mounting in enclosures designed for specific application conditions. See NEMA Standards publication 250 and IEC publication 529, as applicable, for explanations of the degrees of protection provided by different types of enclosures.

## Communicating with the RIO-XAH2 Input Module

I/O messages are sent to (consumed) and received from (produced) the EH-RIO modules. These messages are mapped into the processor's memory. This EH-RIO input module produces 1 byte of input data ((scanner Rx) (status). It does not consume I/O data (scanner Tx).

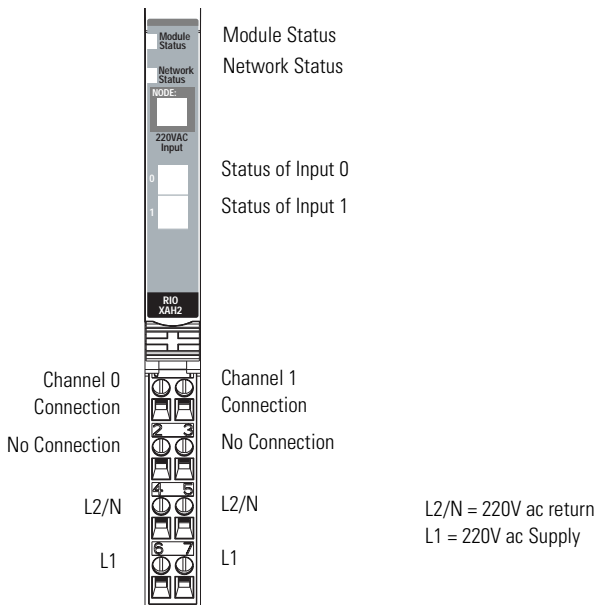
### Default Data Map for the RIO-XAH2 Input Module

Message size: 1 Byte

	7	6	5	4	3	2	1	0
Produces (Rx)							Ch1	Ch0
Consumes (Tx)	No consumed data							

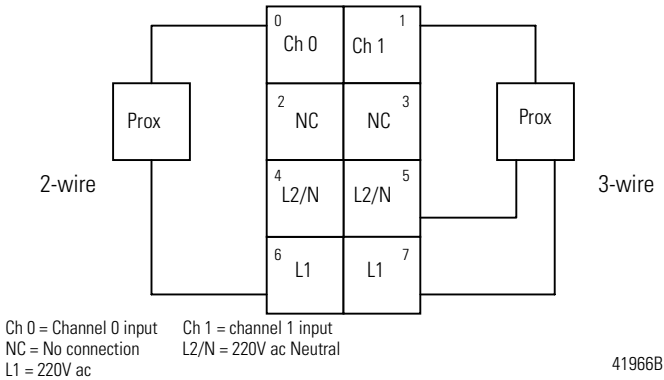
Where: Ch0 = channel 0, ICh1 = channel 1; 0 = off, 1 = on

## Wiring the 220V ac Input Module



42016XAH

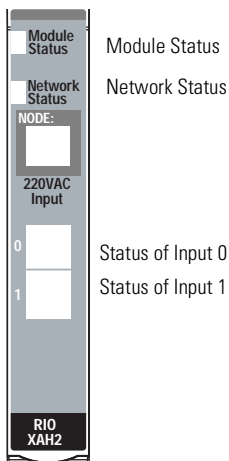
## ac 2 Input Module Cat. No. RIO-XAH2



	Output Terminal	Return	Supply
Channel 0	0	4	6
Channel 1	1	5	7

Module power is supplied from the internal power bus.

## Troubleshooting with the Indicators





42016XAH

Indication	Probable Cause
<b>Module Status</b>	
Off	No power applied to device
Green	Device operating normally
Flashing Green	Device needs commissioning due to configuration missing, incomplete or incorrect.
Flashing Red	Recoverable fault.
Red	Unrecoverable fault may require device replacement
Flashing Red/Green	Device is in self-test

<b>Indication</b>	<b>Probable Cause</b>
<b>Network Status</b>	
Off	Device is not on-line - Device has not completed dup_MAC_id test. - Device not powered - check module status indicator
Flashing Green	Device is on-line but has no connections in the established state.
Green	Device on-line and has connections in the established state.
Flashing Red	One or more I/O connections in timed-out state
Red	Critical link failure - failed communication device. Device detected error that prevents it communicating on the network.
Flashing Red/Green	Communication faulted device - the device has detected a network access error and is in communication faulted state. Device has received and accepted an Identify Communication Faulted Request - long protocol message.

<b>Indication</b>	<b>Probable Cause</b>
<b>I/O Status</b>	
Off	Input is in the off-state
Yellow	Input is in the on-state

## Safety Approvals

<p><b>The following information applies when operating this equipment in hazardous locations:</b></p>	<p><b>Informations sur l'utilisation de cet équipement en environnements dangereux:</b></p>
<p>Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.</p>	<p>Les produits marqués "CL I, DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.</p>
<p><b>WARNING</b></p> 	<p><b>EXPLOSION HAZARD -</b></p> <ul style="list-style-type: none"> <li>• Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.</li> <li>• Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.</li> <li>• Substitution of components may impair suitability for Class I, Division 2.</li> <li>• If this product contains batteries, they must only be changed in an area known to be nonhazardous.</li> </ul>
<p><b>AVERTISSEMENT</b></p> 	<p><b>RISQUE D'EXPLOSION –</b></p> <ul style="list-style-type: none"> <li>• Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement.</li> <li>• Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit.</li> <li>• La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe 1, Division 2.</li> <li>• S'assurer que l'environnement est classé non dangereux avant de changer les piles.</li> </ul>

## Specifications

### Specifications - RIO-XAH2 220V ac Output Module

This module is IEC3 220V ac input compliant.

#### Input Specifications

Number of Inputs	2 (1 group of 2) non-isolated, sinking
ON-State Voltage	159V ac minimum 220V ac nominal 264V ac maximum
ON-State Current	5.7mA minimum 8.0mA nominal 9.61mA maximum
OFF-State Voltage	43V ac maximum
OFF-State Current	2.9mA maximum
Nominal Input Impedance	22.3k $\Omega$
Delay Time <sup>1</sup> OFF to ON and ON to OFF	20ms hardware filter plus 1ms - 64ms digital filter programmable in increments of 1ms
Indicators	2 yellow input status, logic side 1 green/red network status, logic side 1 green/red module status, logic side
Keyswitch Position	8

#### General Specifications

Module Location	RIO-BSC, -BSP, -BSC3, -BSP3S wiring base assembly
Backplane Bus Current	75mA maximum @ 5V dc
Power Dissipation	0.7W maximum @ 28.8V dc
Thermal Dissipation	2.4 BTU/hr maximum @ 28.8V dc
Isolation Voltage	Tested at 1500V rms/V for 1s
External AC Power Supply Voltage	220V ac, 60Hz nominal
External AC Power Supply Voltage Range	159-264V ac, 47-63Hz
Dimensions Inches (Millimeters)	2.21H x 0.47W x 2.97L (56.0H x 12.0W x 75.5L)

Environmental Conditions									
Operational Temperature	-20 to 55°C (-4 to 131°F)								
Storage Temperature	-40 to 85°C (-40 to 185°F)								
Relative Humidity	5 to 95% noncondensing								
Shock Operating	30g peak acceleration, 11(±1)ms pulse width								
Non-operating	50g peak acceleration, 11(±1)ms pulse width								
Vibration	Tested 5g @ 10-500Hz per IEC 68-2-6								
Conductors Wire Size	14 AWG (2.5mm <sup>2</sup> ) - 22 AWG (0.25mm <sup>2</sup> ) solid or stranded wire rated at 75°C or greater 3/64 inch (1.2mm) insulation maximum								
Terminal Base Screw Torque	7 pound-inches (0.6Nm)								
Field Wiring Terminations	<table border="0"> <tr> <td>0 - Input 0</td> <td>1 - Input 1</td> </tr> <tr> <td>2 - No Connection</td> <td>3 - No Connection</td> </tr> <tr> <td>4 - L2N</td> <td>5 - L2/N</td> </tr> <tr> <td>6 - L1</td> <td>7 - L1</td> </tr> </table>	0 - Input 0	1 - Input 1	2 - No Connection	3 - No Connection	4 - L2N	5 - L2/N	6 - L1	7 - L1
0 - Input 0	1 - Input 1								
2 - No Connection	3 - No Connection								
4 - L2N	5 - L2/N								
6 - L1	7 - L1								
Mass	1.09 oz/30.90 grams								
Agency Certification (when product is marked)	<b>c-UL-us</b> - UL Listed Industrial Control Equipment, certified for US and Canada <b>c-UL-us</b> - UL Listed for Class I, Division 2, Groups A, B, C and D Hazardous locations, certified for US and Canada <b>ODVA</b> - ODVA Conformance tested to ODVA DeviceNet specifications								

1 Off/on delay is time from a valid output “on” signal to output energization. On/off delay is time from a valid output “off” signal to output deenergization.

**HITACHI**